# PROCEDURE FOR NONCONFORMANCE CORRECTIVE AND PREVENTIVE ACTION

Form 34

Completed by: Jeff Miller

**Date:** 3/10/00

Prepare your company's procedure(s) to address and to correct nonconformance and prevent future recurrences.

Fort Anywhere Motor Pool

EMS Procedure #17: Nonconformance Corrective And Preventive Action

Issue Date: March 10, 2000

#### I. Purpose

To provide a standard procedure to identify, document, analyze, and implement preventive and corrective actions.

## II. Definitions

**Corrective Action** Action taken to eliminate the cause(s) of an existing nonconformity, defect or other undesirable situation in order to prevent recurrence.

*Originator* - The originator of a corrective and/or preventive action request can be any employee.

**Preventive Action** - Action taken to eliminate the cause(s) of a potential nonconformity, defect or other undesirable situation in order to prevent occurrence.

**Problem** - Any nonconformance or any condition that has the potential to cause a nonconformance.

#### **III.** Supporting Documents

<u>Document Identification</u> Attachment 35 Form A Attachment 35 Form B

<u>Title</u> Preventive/Corrective Action Form Preventive/Corrective Action Log

## IV. Procedure

1. Originator describes a problem in the "Problem" section of the Preventive/Corrective Action Form and signed and dated the form.

*Note:* Corrective and preventive actions <u>may</u> be triggered by the following events:

- product nonconformity
- injury/illness report
- recurring problems with a particular operation or process
- internal audit
- noncompliance to any ISO 14001 standard
- feedback from clients or stakeholders
- management review
- change in regulations or company requirements
- 2. The EMS Representative will assign sequential identification number and decided if stated problem requires corrective action. If no corrective action is required, go to Step 7.

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Form 35 (continued)
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## IV. Procedure (continued)

- 3. The EMS Representative will identify the appropriate corrective action, including the proposed implementation date.
- 4. The EMS Representative will complete appropriate section of Preventive/Corrective Action Form, sign and date form.
- 5. The EMS Representative or designee will implement corrective action and record actual implementation date and forward the original Preventive/Corrective Action Form to EMS Coordinator for recordkeeping purposes.
- 6. *Go to step 9.*
- 7. The EMS Representative will document on the Preventive/Corrective Action Form the reason no corrective action is required.
- 8. The EMS Representative will sign and date form and return a copy to the originator and provide the original Preventive/Corrective Action Form to EMS Coordinator for recordkeeping purposes.
- 9. The EMS Coordinator will log result in Preventive/Corrective Action Log and file the original Preventive/Corrective Action Form.

	Identification Number:				
1. Description of Problem or Nonconformance:					
Originator:	Date:				
2. Corrective Action Required: Yes					
No If no corrective action required; reason:					
If Yes; Date response requested:	<u>:</u>				
3. Root Cause Description:					
4. Action proposed or taken to prevent recurren	nce:				
F. S.					
Proposed Implementation Date:	Actual Implementation Date:				
Owner (Manager) Responsible:	Date:				
5. Date Corrective Action Verified and Closed:					
Remarks:	yes no				

Date:

**EMS Coordinator:** 

Identif. No.	PROBLEM	Originator	Reply by Date	Expected Completion Date	Date Verified & Closed	Remarks